

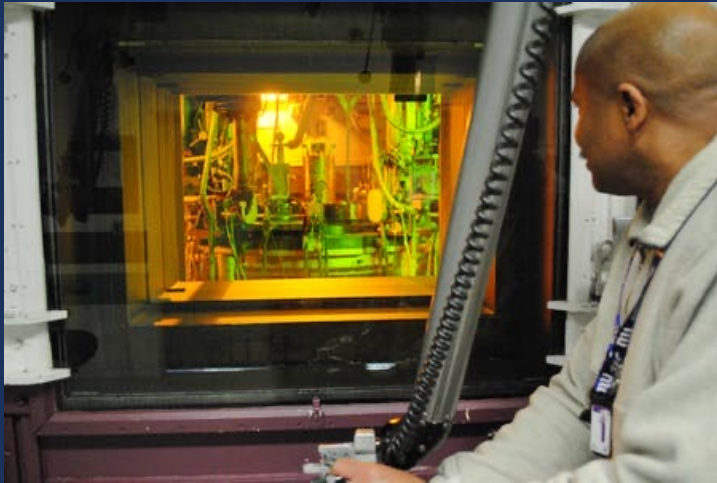
INTRODUCTION TO REPROCESSING

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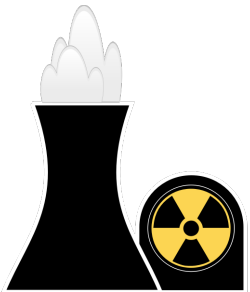
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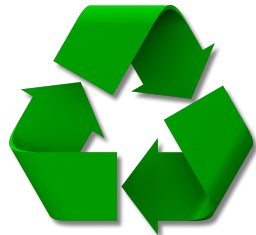
WHAT IS REPROCESSING?

Reprocessing is the **recovery of valuable actinides** (typically U & Pu) from used nuclear fuel to **recycle into new fuel**

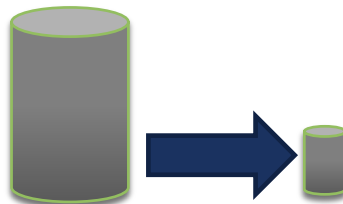
Potential Benefits of Reprocessing:



Provide LWR, CANDU, or advanced reactor fuel

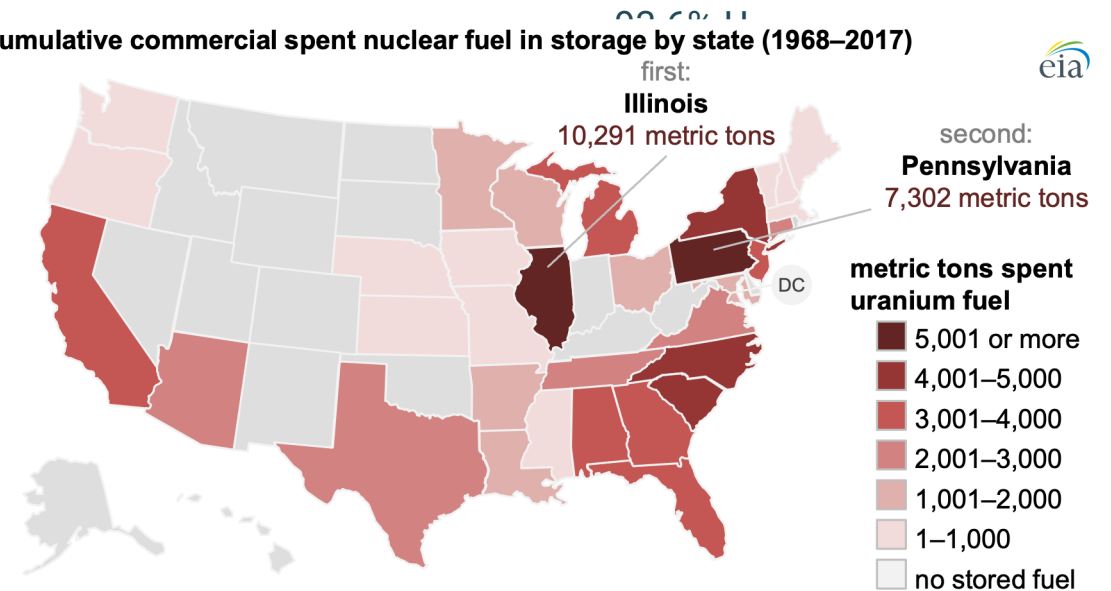


Improve fuel utilization



Reduce disposal impact

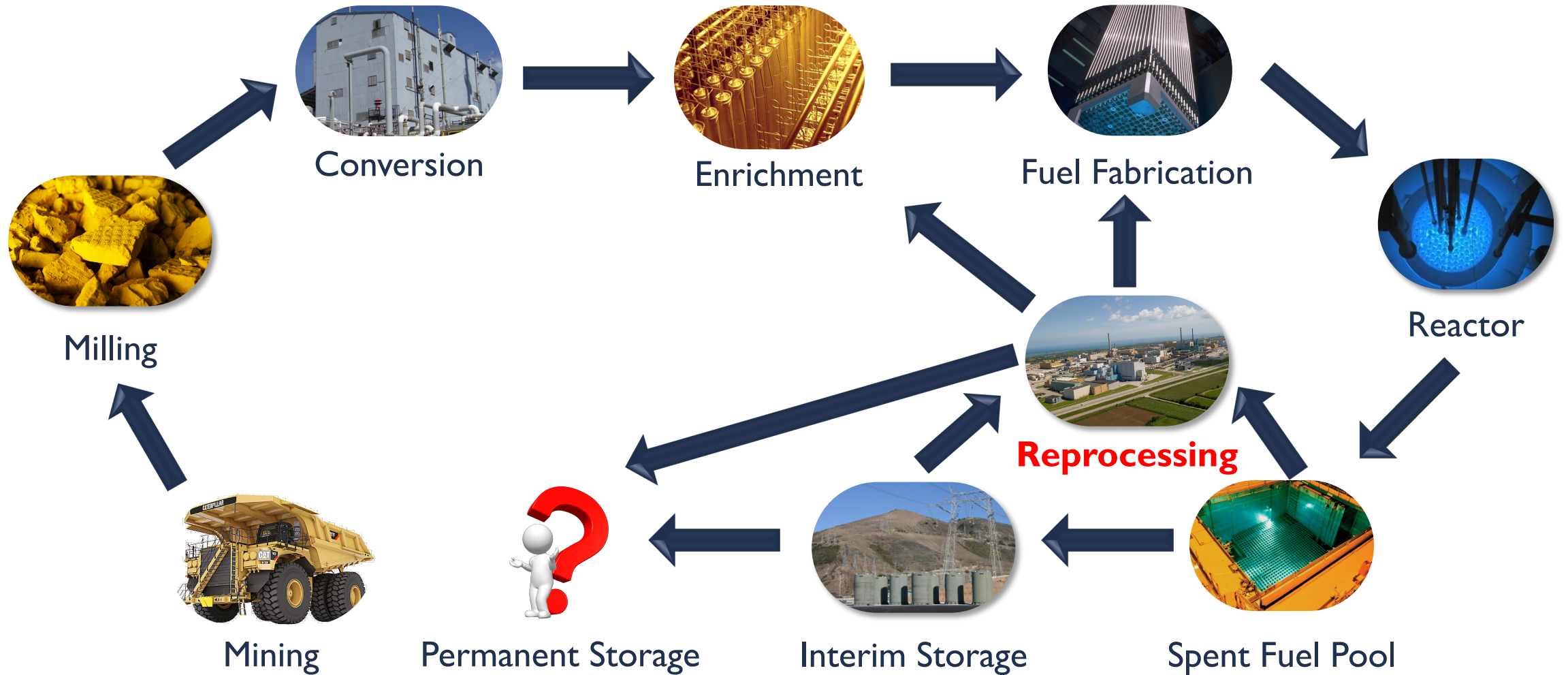
Cumulative commercial spent nuclear fuel in storage by state (1968–2017)



<https://www.eia.gov/todayinenergy/detail.php?id=47796>

~86,000 MT commercial UNF in the U.S.

REPROCESSING CLOSES THE NUCLEAR FUEL CYCLE



WHERE IS REPROCESSING DONE TODAY?



La Hague Reprocessing Facility, France
~1700 MT UNF/yr
(largest in the world)



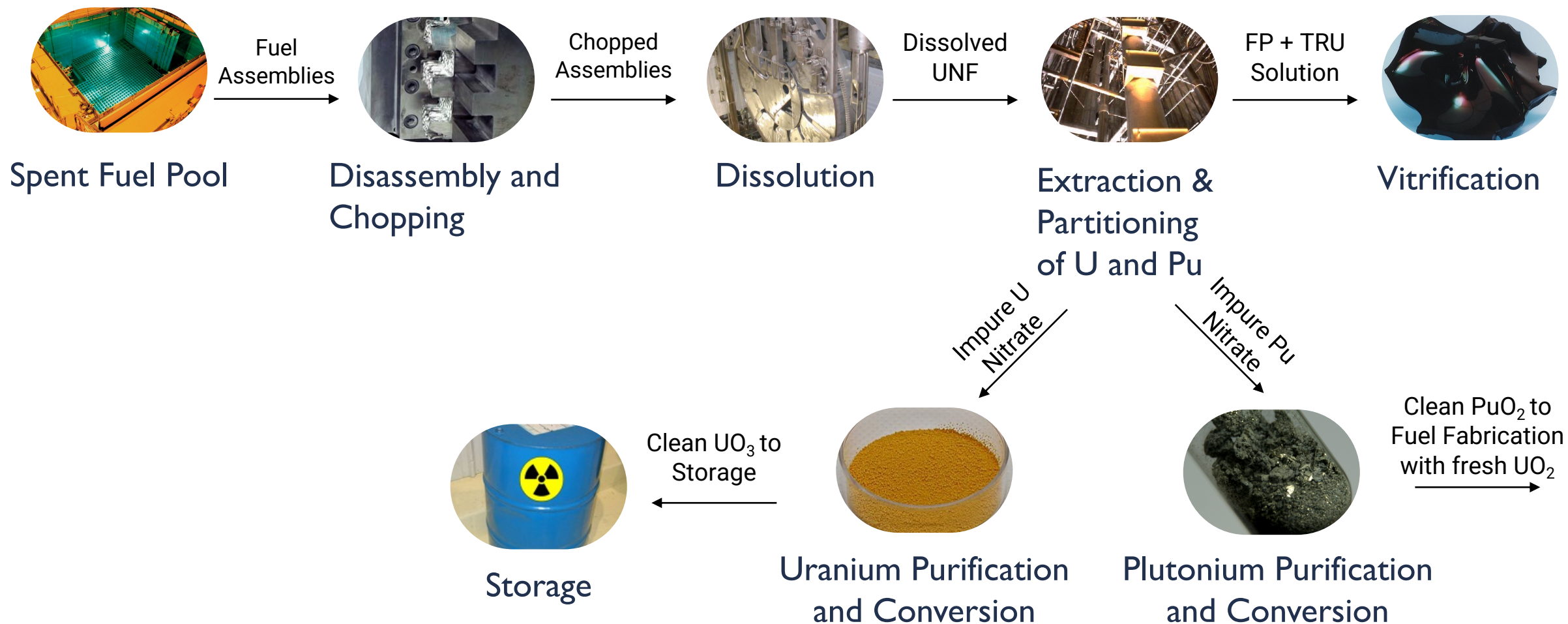
Rokkasho Reprocessing Facility, Japan
800 MT UNF/yr
(not yet operating)

There is no industry-led reprocessing of commercial UNF in the U.S. today, but *we've done it before*



West Valley Reprocessing Facility, NY, USA, 1966-1972

KEY REPROCESSING UNIT OPERATIONS



TYPES OF REPROCESSING TECHNOLOGIES

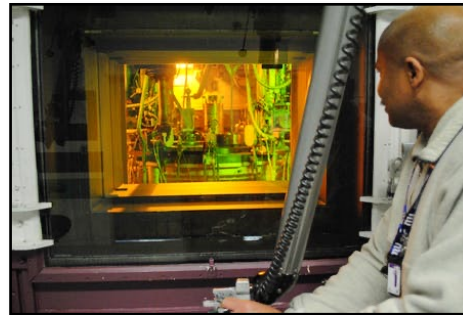
Aqueous Reprocessing



The THORP facility at Sellafield, UK, reprocessed UNF via aqueous reprocessing until 2018

- **Low-temperature** process
- Uses solvent extraction to recover actinides
- Most suitable for oxide fuels
- Currently used worldwide to reprocess LWR fuel (PUREX)

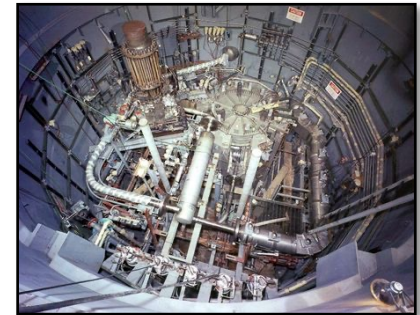
Pyroprocessing



Batch process being conducted in hot cell at INL

- **High-temperature** process
- Uses electrochemical separations in molten salt to recover metallic actinides
- Suitable for many fuel types
- Currently used to reprocess metallic EBR-II fast reactor fuel

Fluoride Volatility



Fluoride volatility was used to reprocess MSRE fuel

- **High-temperature** process
- Exploits volatility of high-oxidation-state fluorides to recover actinide fluorides
- Suitable for many fuel types
- Not significantly used today